

Innovations in Electronic Control Units: Enhancing Performance and Reliability with AI

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Abstract

Electronic control units (ECUs) are the backbone of any automotive system. These computer systems have a range of functions, such as determining the air-to-fuel ratio, ignition timing, and idle speed for a just-started or driven vehicle. Having played these roles over the decades, today's automotive world is quite different, with a greater focus on getting from Point A to Point B with fuel efficiency, minimal vehicle operation, connectivity, user comfort, and minimal maintenance. It is the ECUs' responsibility to make this exploration comfortable, efficient, safe, and high-tech. Ensuring all this in an ECU-equipped vehicle requires the ECU to be quick, efficient, maintenance-free for some time, and more reliable. To complement these functions, today's ECUs must be more accurate, robust, capable of learning-driven optimization, AI-based capabilities, signals that help predict component life and determine vehicle operation parameters, and low-power and low-cost computational model architectures that handle these functions in real time. The main components that are subject to various types of environmental conditions are connected to the ECU.

In recent years, the automotive world has hit some high spots, such as autonomously operated vehicles, AI system-operating vehicles, and other intelligent and high-efficiency hardware operating vehicles. All these high-tech features have a great influence on the ECU's capabilities. In the present work, a range of existing and modern capabilities, features, technologies, ECU architectures, diagnostic methods, trends, and additional improvement suggestions based on requirements are briefly presented. The proposed suggestions are aimed at enhancing ECU capabilities and realizing the use of deep learning and AI in an ECU without losing the real-time, highly accurate data to be processed. High-technology sensors and methods to have influential data for ECU operations in real-time to process data are also presented. The regulatory requirements of specific countries for safer vehicle operation and to have a highly efficient and emission-free world for moving ahead are the spark for this research.

Keywords: Innovations in Electronic Control Units, Industry 4.0, Internet of Things (IoT), Artificial Intelligence (AI), Machine Learning (ML), Smart Manufacturing (SM), Computer Science, Data Science, Vehicle, Vehicle Reliability

1. Introduction

Almost every device and machine today contains embedded electronics, and the number of electronic

control units (ECUs) that together manage vehicle functions and coordinate operation is on the rise. The connected and autonomous vehicles slated for the near future are electrical- and computer-driven,

with absolutely breathtaking levels of hardware and software sophistication. Widespread use of full-electric buses, delivery vans, and passenger cars, as well as extended-range electric and plug-in hybrid electric vehicles, is in the offing. In trucks alone, one forecast anticipates that 40 percent of new vehicle and powertrain production will be electric by 2030. So the auto and truck market demands more reliable and even higher-performing ECUs—more advanced ECUs.

One significant trend is integrating additional functionalities on a single chip, such as artificial intelligence and conventional, turbo-charged microcontrollers. This requires the ability to run different applications at the same time (e.g., cruising control, sensor signal collection, and data pre-processing) within the same ECU; optimization for different use cases or even when conditions vary slightly is essential yet non-trivial. Further, ECU glares, particularly challenging reliability concerns, and their development and verification can be time-consuming, thereby extending automotive development schedules. The requirement to re-run simulations every time a new antenna design is proposed limits the pace of innovation. Indeed, the session-related ramp-up of various fundamentally different connected and autonomous vehicle systems has created a large number of new challenges that need to be solved within tight performance, size, and thermal envelope constraints—challenges ripe for application of the new microelectronics that will be in T1 5.0.6 and others.

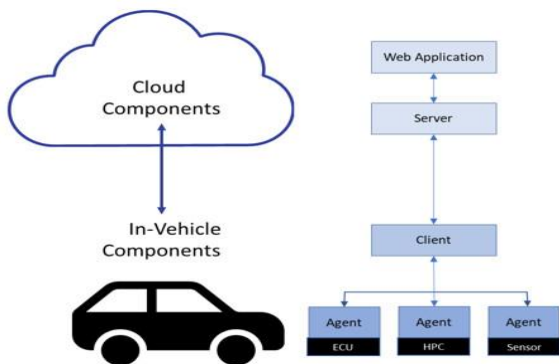


Fig 1: The Sync Alliance proposes a standard OTA data pipeline

1.1. Background and Significance

Objectives To overview major challenges in the development of electronic control units and discuss new possibilities offered by advanced artificial intelligence solutions, such as microcontrollers, primary and reconfigurable logic controllers, etc., for implementing more efficient, power-saving, and robust solutions.

Methods Mixed and/or hierarchical intellectual controller architectures consisting of two or more technological levels for different types of automated control objects are analyzed. The new concepts of so-called smart primary fuzzy logic controllers are considered in detail based on the quality assessment of these controllers. Innovations based on parallel control with functional diversity at the level of execution mainly taking into account multiple interconnections between crowd structures of primary intelligent controls receiving rules of fuzzy logic in each of the systems are discussed.

Conclusions The principal possibility of increasing functional control diversity and its reliability is demonstrated. It is emphasized that the conversion of naturally advanced knowledge of professionals into corresponding control structures of varying forms of artificial intelligence, for example, into a set of syllogisms, fuzzy logic inference rules, dynamically altered weights of connections, etc., will provide the basis for qualitative resolution of the poorest problems.

1.2. Research Aim and Objectives

The main aim of the research is to develop a methodology and an environment for handling architecture models of complex CPS, including their design time and run time performance and reliability models. The focus of our work is on the analysis at higher levels of figure, and therefore particular attention is paid to algorithm and toolset efficiency and robustness. Our general goal is to provide a technology to improve the overall performance and reliability of the systems under consideration, in the context of three main classes

of applications: scheduling and online control of the system workload above ECU; real-time management of functional SW tasks inside ECU; Hardware-in-the-loop, Software-in-the-loop testing and debugging.

The achievement of the main aim of the research requires, however, the formulation of intermediate objectives: - Development of a precise structural and behavioral representation of CPS and EH controller, including high-level architecture, processing/communication platforms, execute times, interconnections, global and local timing constraints; - Design of new architectural and scheduling policies for CPS, based on hybrid static and dynamic allocation of resources to tasks, depending on tasks characteristics (period, reliability, penalty for failure); - Elaboration of a performance model which can be directly extracted from the structural representation of the system and used at Design time to evaluate alternatives, in terms of completion time, reliability, and ECU throughput.

2. Electronic Control Units (ECUs): An Overview

Electronic control units (ECUs) have been the brains of our vehicles for several decades. The first ECUs appeared under the hoods in the late 1960s, and today, modern mass-market passenger vehicles may contain more than 70. The more advanced and varied the electronics inside the vehicle, the more sophisticated the number of ECUs required. The emergence of the Internet of Things (IoT) and an increasing demand for in-vehicle infotainment (IVI) has further fueled the growth of ECUs. As software becomes the key differentiator in modern vehicles, the industry has responded by putting software complexity—and associated problems—at the center of its innovation horizon. Yet often overlooked by the telematics development community is the fact that the ECU is principally a real-time operating system (RTOS) that takes sensor input, performs data processing based on

conditions/tasks stored in the ECU or the cloud, and delivers the output to the user.

Today's ECUs play a critical role in not only the on-road performance of a vehicle but also in ensuring the safety, security, and comfort of the driver and passengers. They control a diverse set of critical operations including engine tuning, automotive computing, powertrain functioning, automotive energy management, active and passive safety, vehicle diagnostics, comfort, body control, as well as electric and hybrid vehicle management. The basic architecture of an ECU consists of a microcontroller that processes requests, performs data processing, executes code from permanent and temporary memory, and interfaces with the automotive wiring network through modules such as sensor and actuator electronics. While ECUs have enabled significant technology advancements in the automotive industry, especially in low-level autonomous vehicles, they continue to be single-process, deterministic systems with significant limitations in performance, memory, simulation speed, and fail-safe capacities. The interconnected nature of today's vehicles and the usage scenarios enabled by the rise of the IoT for automotive (IoT4A) ecosystem pose significant new challenges and complexities, including potentially expanded vulnerability space. Furthermore, while ECUs improve passenger and vehicle safety, they have created ethical, legal, and regulatory challenges that will need to be addressed.

2.1. Functionality and Importance

Transmitting electrical signals, the ECU controls engine performance, driving characteristics, and preventive safety applications of a car. To ensure that the respective functions are performing correctly, it is essential to have the ECU tested and programmed. The educational programming of the software for a new car module requires competence in the use of the scanning tools that primarily allow one to access the file in the module. Ancillary software is often accessed in boot mode on the motherboard. Determination of the perimeter points for this purpose can be a very difficult task.

Reflashing is now performed by communication via the EEPROM, which allows you to copy the old content into a .bin file and write in the new software file without the need to read the motherboard points.

As expected, the requests for this practice are predominantly for the brake system and engine control units (ECUs). Automobile modules effectively control vehicle performance. The engine control unit, or computer circuit itself, commands most of the engine's actuators. The set temperature is controlled with greater efficiency with the introduction of an electronic control unit of the control system than thermal reactors or catalytic converters, and the engine components are protected in breakdown situations. The traditional operational schemes of the recent control units are changing. A few years ago, for each actuator in the ECU, there was a dedicated microcontroller to perform each function. The connector is a part of the electrical circuit responsible for the interaction of devices and the electrical system.

specialized in the management of specific devices, prompting the appearance of a new generation of ECUs, due to the creation of dedicated VLSI and ASICs for senior management. Hence, in the last three decades, the evolution of processes and components has followed applications in ECUs.

Originally, the ECUs were organized by main functions or used the same controller to manage different devices in applications such as cars, televisions, and communications systems. In the automotive industry, the electronic control of the injection, shift gearbox, ABS (Anti-lock Brake System), and EPS, among other applications, have been using specific devices, applying sensor and actuator technology, and sharing the information with higher-level electronic devices.

Accompanied by the advance of VLSI technology and computing, the increase in processing capacity, as well as the decrease in the cost of processors, has made general-purpose and high-performance controllers available for all types of applications, enabling more sophisticated solutions, for more varied areas including the automotive industry. Electric or hybrid vehicles are a reality, and virtually all automotive models have an independent electronic control system or electric windows.

In driving, comfort, and safety, nowadays, there are numerous sensors (temperature, acceleration, magnetic field, pressure, image, force, humidity, distance, etc.) that allow for the automatic, efficient, and safe operation of the vehicle. In recent years, there has been a trend in each vehicle to have more ECUs to handle different tasks, and in terms of automotive ECUs, they range from a few tens in the current value cars to a few hundred in luxury cars. Each ECU uses a relatively small number of inputs and outputs, each one being governed by a specification that many times there are no means of "talking," assuming that an adequate database is available. This is because the final list of tasks depends on the required policy and strategy of the company. The final solution can use a microcontroller or a microprocessor (or even an ASIC or FPGA) depending on the functions.

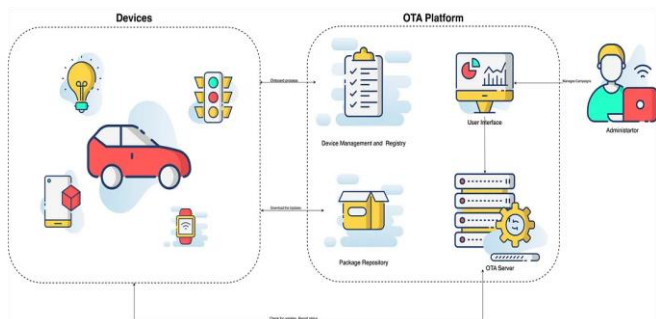


Fig 2: OTA platform's main components

2.2. Evolution and Types

Since the early pioneer days of microelectronics, electronic control units (ECU) have evolved together with the massification of consumer products and the automotive industry, which has been a leader in the development of these devices. The first generations of ECUs combined analog and digital components to process a limited number of inputs. As research and technology in microelectronics advanced, the number of input devices increased, and microcontrollers became

In the literature, there are several estimates about the content of an automotive ECU that may have up to 95% software components. The ECUs use low-voltage microcontrollers with some special electronics, and they are strategically located close to sensors or actuators according to their tasks, and the control software is designed for the specific part to control. It is possible to provide inter-device communication to achieve a higher level of control but can have side effects. In other applications, the control of physical systems is performed by high-performance controller applications, but all these ECUs and the real-time performance are not the main problem, only some parts of the system require support or to actuate some parts of the real-time.

3. Integration of AI in ECUs

New ECUs are made up of many different technologies, with each component technology contributing to a greater or lesser degree to the improvements in vehicle performance, reliability, signal processing, and computational load. The use of advanced technologies at different interfacing and core ECU architecture levels is enabling the use of artificial intelligence (AI) in ECUs, contributing to improving vehicle performance and reliability.

Evolving and novel approaches to the deployment of advanced technologies increase system capability, provide enhancements, and address a changing system environment. These approaches are essential to improving overall vehicle performance and reliability while retaining the necessary safety systems that are becoming a legal requirement. Systems have been produced concentrating solely on communication and connectivity, providing design flexibility, data security, and performance for both current and future automotive communication and network configurations. This enables the easier implementation of software and associated third-party applications for AI-based systems. Integration of this advanced technology would make a significant step in the next generation of vehicle

performance, ecology, safety features, and reliability. It will also assist in the deployment of semi-autonomous (and autonomous) systems associated with Advanced Driver-Assistance Systems (ADAS).

3.1. Machine Learning and Deep Learning in ECUs

Machine learning (ML) and AI are well-established terms in the context of self-driving cars. However, AI, or more precisely, deep learning, is a marginal phenomenon in the field of automotive control – until now. This again can change drastically with the proliferation of AI-specific computing hardware. For years and decades, OEMs have put an increased effort into introducing flexible, powerful, and capable ECUs. But while the overall E/E architecture becomes bigger and more complex, the algorithmic part has not learned much – up to now. The majority of automotive software is engineered using classical development techniques, with code in general and asynchronous data processing, i.e. messages processed by different tasks, in particular. The accuracy of classic algorithms is solely based on the one-time configuration and programming by the software engineer – humans with their limited time, as well as their a priori and acquired abilities and constraints. For this reason, the lifetime of automotive software is limited by the processing capability of the hardware.

The quality of neural networks, on the other hand, depends on the data with which they were trained and fine-tuned. With our current and future efforts to create and/or buy and collect real-world data, we up-value and secure our assets, namely, intellectual property in the form of neural network models. A certain strength of the best-in-class classical algorithm, especially if tailored to the specific use case, is that it is very hard to learn remotely from its behavior, or, to put it differently, it is almost impossible to steal the algorithm. As we can expect "simple" classifiers to be run on the ECU that pertain to about 25% of the semi- or fully-automated driving stack (mirror position detection,

ego-vehicle alignment for dynamic sensors, lane delineation), certification and approval will play a major role. Equally important will be the integration of AI software, the optimization and generation of AI-specific code, and the required incorporation of AI-specific processing hardware. The driver-ECU architecture/specification boundary currently mentioned will become a new generic in the future – if we do our homework correctly.

3.2. Applications of AI in ECUs

Some of those applications had been in ECUs for many years, at and before the time. They include work such as the constant monitoring of the engine control system to ensure it performs correctly. An example of one of those applications is the so-called triaging system that constantly keeps an eye on the engine control system and looks for chances to improve performance and ensure the system is working properly. Expect to see more of that kind of work on ECUs from software developers, who are using more advanced AI techniques in parallel. Some of those more advanced applications use other forms of AI to train neural networks that reinforce the hardcoding in ECUs. With a good model of the engine and a neural network in an ECU, for example, it will be possible to boost engine output by adjusting all of the engine's parameters as the vehicle moves through a turn, squeezing a bit more power out of the engine without getting the tires to lose their grip.

If the human driver was able to carry out that optimization task in the middle of a turn, it is obvious the engineers can program the ECU to do the same for the driver. Similarly, engineers can write programs for multiple ECUs to cooperate and with the driving automation system. As always, conditions will change from application to application, but the fundamental idea is to pass more control of the ECU to AI, whether it be reinforcement learning, genetic algorithms, or some more advanced technology. Such advances in the role of software in such electronic control systems represent a good investment by OEMs, large and

small, in the fundamental understanding and application of these new machine learning applications to new automated control systems. The PCs on wheels and in the cloud will only get more intelligent, regardless of what we decide to call any ECU.

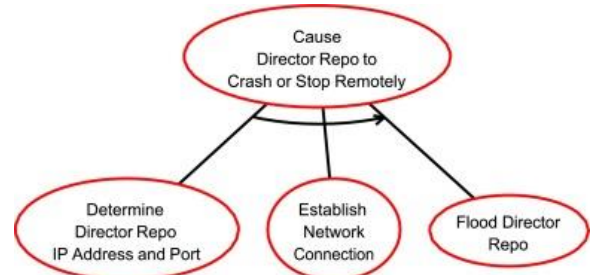


Fig 3: Attack Tree - Cause Director Repo to Crash or Stop Remotely

4. Benefits of AI-Enhanced ECUs

Numerous applications inside the ECU could benefit significantly from more data and more sophisticated analysis. These consistently ever-increasing requirements play well in the post-PC era, upgrading ECU performance. In this chapter, we have described the versatility of the AI ECU, a device able to run a wide array of different applications at the same time, a true 'Swiss-army knife.'

At the most fundamental level, there is the optimization of existing control laws in the ECU that can be enhanced. For example, observers, filters, or self-tuning gains could be replaced by machine learning techniques, consistently helping to shape the closed-loop performance in all corners of the operating envelope, in every car. Overall, the rate of data-driven innovation is rapidly accelerating, and the most easily digitally implemented applications are likely to be integrated first. Many of these closed AI ECU applications are 'lighter' on processing power. Once fully integrated, several 'AI Modules' of increasing complexity can be included in the AI ECU.

4.1. Performance Improvements

In almost all fields, especially in automotive, the main approach to improving the performance of systems is optimization. This can be achieved by reducing the physical size of the systems and circuits, designing high-speed logic with minimal delay, or creating circuits that are temperature-stable and fast even at room temperature. In this chapter, we present several innovations that have been used to enhance ECU performance. These include optimized serial vs. parallel processing, accelerated multiscalar circuits, methods to reduce power consumption and power leakage in circuits, quicker signal and protocol analysis and filtering, and improvements in metrology and instrumentation of wires.

A serial-parallel highly streamlined processing of inputs/outputs ECU is presented, allowing advanced signal acquisition, sensor data evaluation, and progressive actuator command generation. This is made possible by an innovative ECU derived from a top-tier automotive microcontroller with an additional specific application for analog inputs/outputs. This innovation greatly improves existing solutions in powertrain, suspension, cornering kinetic control, and hybrid powertrains at no additional cost. By outperforming old systems through fast and simultaneous measurements of signals with digital accuracy, the stability, performance, and fatigue status of the system are improved in real on-board applications. This introduction defines the cost/performance achievable today or shortly.

4.2. Enhanced Reliability and Predictive Maintenance

The primary advantage of newer AI-enabled ECU designs is enhanced predictability. Systems of more traditional design remain dependent on fault detection and fault identification software suites that only address a subset of the potential faults that can occur in a system and fail to deliver actionable results in critical areas, particularly in real time. As ECUs tend to be onboard the most complex of

systems, the ability to accurately predict possible failures and provide actionable time allows for maintenance planning, potentially reducing unplanned maintenance and giving enough proactive time to order replacement components. For land vehicles, this can dramatically increase operational readiness. For commercial aircraft, maintenance windows are carefully scheduled and are tied to revenue generated, and being able to accurately and proactively target relevant parts for preventative maintenance can reduce maintenance duration, aircraft on the ground, and spare consumption.

Hundreds of aircraft incidents in the last decade have been tied to sensor faults and control system faults, with the majority of these incidents directly tied to the ECU. Additionally, the incidents involve cases where the system reacts to a non-critical sensor fault as if it were critical, which in turn results in an emergency response (e.g. forced landing). We believe that the utilization of unsupervised learning methods, which inherently handle novel classes, can act as an excellent layer of protection against these types of incidents. Additionally, highly accurate training data provided by directly instrumenting physical systems is difficult to obtain, and labeled data on sensor and model faults is often incomplete. Finally, the ability to detect faults through novelty detection models could be used, as highlighted in this paper, to detect sensor tampering, an issue that never reached the model health section in the ATM analysis but is a growing Airbus and Boeing concern.

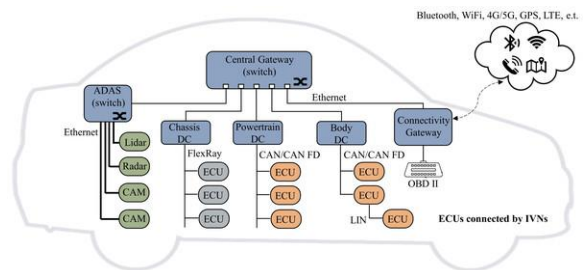


Fig 4: Typical network topology of a modern vehicle.

5. Challenges and Future Directions

The main challenge is to overcome the limitations of the linear structure of the von Neumann architecture of the microcontroller and to provide true parallel digital operations. Massively parallel VLSI technology makes it possible to build such neural network chips for solving computing tasks with very high data parallelism efficiency. Another task that needs to be solved is the organization of neural network digital circuits that are controlled by classical (with von Neumann structure) microcontrollers. For it to become real, one should reformulate the issue to prevent embarrassment due to the odd nature of this idea. Moreover, the tasks list could be continued, as it is quite clear from the present stage of technology development that there will be new tasks and goals that are hard to handle with modern electronics and informatics.

There are also global political and social problems as well. The electronic technology development at the double rate causes both the volume of disposed outdated microelectronics and fabric technologies that make obsolete the facilities and factories, so expensive. At the same time, secure management of the electronic industry is mostly dependent on state mechanisms, which are mostly designed for containing state potential rather than for the progress of international microelectronics. The correlated problem is that the double rate of electronic development is rather western than worldwide, the more so that the hardware and software properties of computer systems are very often determined by the legislation, customs, and habits in the particular region where the computer has been made or bought. We can build in additional safeguards to keep the machine from wandering too far afield, yet this only slows the progress and won't stop the new driver or application to the unauthorized regions. Just remember how many de-scramblers for video and audio transmissions are made, modified, and used for payment, or without it (being used).

5.1. Security and Privacy Concerns

Due to the increasing proliferation of ECU devices in modern automobiles, cybersecurity threats related to automobiles have become more concerning. When an automobile's connectivity is compromised, there is not only an intrinsic risk for the owner, but also the potential for injury or death to drivers and passengers. As ECU devices are becoming more complex, through more capable silicon (SoC) platforms, more capable software, and more capable AI accelerators, the attack surface is increasing. As demonstrated by Stuxnet, Duqu, and Flame, easy access to even a small percentage of the vehicles sold can potentially mean widespread chaos, in extreme cases. For that reason, today's automotive cybersecurity solutions rely on restricting and monitoring information flow through the ECU by enforcing rules with additional security logic, which increases cost, complexity, and reduces reliability. However, with SDI security countermeasures, information flow is guaranteed to follow the authorized information flow path of the system at a cost of speed.

5.2. Regulatory and Ethical Implications

As the technology of integrating AI/ML with ECUs staggers forward, resulting in the trend of deploying AI/ML models to the ECUs, the bilateral play between regulatory setup and industry will affect the adoption of such technologies differently. The following points provide insight into the perception of the regulatory setup:

1. With the introduction of applied AI/ML with state-of-the-art architectures such as NVIDIA Xavier and Jetson Nano, the development of ECU products has leapfrogged to achieve specific purposes.
2. With a constant push to enter level 5 of autonomous cars, the request for adding a large share of AI/ML continues to increase to leverage the capabilities of intricate machine learning. Installing and maintaining new AI/ML-driven systems as the demand becomes the more organic option.

3. The rigs in developing trustworthy AI are not at par with the push and secular development. The increase in consumer perception of transparency, integrity, and reliability can work as points of contention between the launch of AI/ML-driven ECU products.

In the surrogate AI/ML understanding, essentially, a road vehicle is mapped onto a human being. Similar to the method in which our neural networks process collected observatory, a homogeneous type of information reaches the lowest level where specific functions are performed. If all the sensing can be done with maximum coverage, the integrity and application compatibility of the information derived from AI/ML may provide benefits for manufacturers interested in accelerating learning in every rather than as a function for personalized and comprehensive data. The interaction between the ECU and the Internet-of-Vehicles, the technologies currently deployed, respects vehicle data privacy, prevents data disclosure, and upholds respect from the peer owners. The data gathered from the vehicle models should be monitored carefully within the cloud infrastructure while instilling data regulation decisions related to road vehicles and their software. With growing research in domains like deep learning from data, federated learning, and protection against adversarial AI attacks, AI and ML will further develop the vehicle model with fruitful integration solutions.

5.3. Future Trends and Research Directions

Given the constitutional markets of AI-empowered ECU design and other electronic technology products, there are many potential research trends in both technology and methodology. First, embedded neural networks finding applications in the concept of cyber-physical systems (CPS) or industrial Internet of things (IIOT) may present opportunities to greatly optimize the architectural designs of ECUs. Further existing and future technological advancements in the sensors and connectivity technologies will enable a larger resolution, more diverse, and accurate measurements of the vehicle's

operational and environmental status. Neuro-inspired operational amplifier sensor interface networks are currently being explored and developed for practical implementations. Overall, these innovations may lead to a better-informed neural network design and hence lead to an ECU design that is more predictable, efficient, and reliable.

Second, as AI processors or accelerators become a dominant player in more and more products, especially in consumer electronics, this has a significant footprint on the AI layer design for the ECU, including the available framework (such as TensorFlow for Android or something similar to OpenVX), and even designs of co-observability at both the hardware and software layers of the ECU. Please note that ECU manufacturers are not semiconductor manufacturers. AI processors and usage models have undergone tremendous progress in the past few years. The key challenge lies in utilizing and exploiting these resources efficiently in extremely low-energy systems where neural networks may operate in environments with high uncertainty and potential safety penalties in case of misclassifications and erroneous inference.

6. Conclusion

We have proposed a new approach for developing highly reliable automotive electronic control units, especially for autonomous driving. Our approach moves away from traditional methods that use redundancy with more functions and instead, we highlight AI solutions that remove sub functions that could cause system damage. These are not ad hoc designs; rather, we propose a construction system or an appropriate combination of data and changeable models trained with data collection simulation and actual vehicle data.

We have developed two methods - Advanced Dependable architecture and an AI pilot for learning AD and also created prototypes of the two methods. These methods use deep transfer learning robust learning and probabilities from image-swerving

learning to verify, confirm, and validate the models and the process.

Finally, the authors discuss that the class of functions will have different execution periods. The longer the period, the lower the probability of exception; accordingly, this period is broken up into TTF parameters. There would be some percentage probability of exception from soft errors, which could be ignored if grave errors from functional operations are already absent. This is necessary to preserve strong confinement.

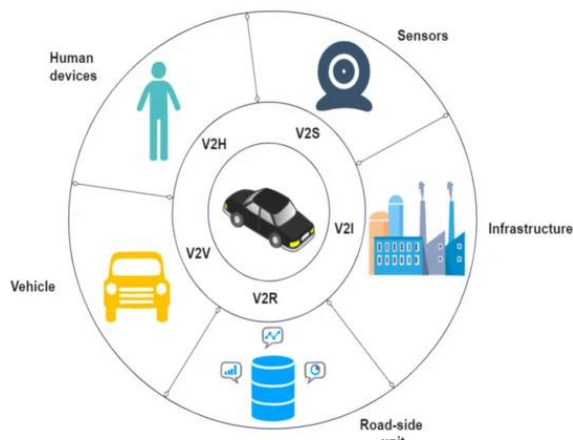


Fig 5: Types of vehicle-to-everything (V2X) communications.

6.1. Future Trends

Micromachining innovations are responsible for significantly enhancing the performance of electronic control units and boosting innovation across industries. The new ability to readily fabricate micromechanical and microstructure actuators with a fast stereolithography method is a precursor for low-cost and rapid prototyping of the intelligent electronic control units of the future. As manufacturing transistor density advances, more components (controllers and sensors) will be integrated into a single controller. For example, fiber optical sensors have already been successfully integrated into high-performance electronics. As a result, MEMS is reaching manufacturing volumes of over 1 million sensors per year. Market-specific functionality is enabled by system-level innovative solutions such as chip stacking and high-speed

signal integrity solutions. Ignoring those constraints will lead to design failures on a macroscopic level, like thermal problems due to wrong housing designs and signal integrity problems. Based on these insights, it is expected that future widespread applications in high volume will evolve for electronics that are more expensive compared to the conventional design methods but will perform much better in terms of energy efficiency and robustness in a hostile (e.g. automotive) application environment where thermal and mechanical stress rules the electronic frontier.

Superior technical features and excellent possibilities for many industrial applications characterize optical electronic control units. The integration of optical communication to increase the clock synchronization point-to-point bandwidth up to 1 Mbit/s and more is accompanied by an indium-phosphide monolithically integrated microoptical engine. Optoelectronics will soon solve future clock communication needs by scaling up with terminal bandwidth requirements. Building up energy-efficient electronic clock communication points in complex timing tree scenarios is straightforward when photonic integration is available. Also, moving to fiber hop-free electronic clock distribution geometries will become feasible. It is thus not surprising that endpoints of such fiber-based timing-tree techniques, from central clock or grandmaster clock to end-points of fiber-to-the-home, base station, or connected devices and sensors, will be the natural applications.

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